Performance—Right out of the Box!

Your Super Duty Speed Spool® baitcast reel is designed for performance and functionality. From the way it conforms to your hand, to the way it reacts crisply and effortlessly to your command, you’ll know the minute you grab onto the Super Duty Speed Spool® that you’ve got a quality reel.

Your Super Duty Speed Spool® reel exploits several new developments which will allow you to set yourself apart from the competition.

One-piece Aluminum Frame
Your Super Duty Speed Spool® reel utilizes a one-piece all aluminum frame, so you’ll never have to worry about frame or gears twisting or torquing.

Lightweight Machined Forged Aluminum Spool
The spool on your Lew’s® reel has been engineered to maximize casting distance. Double anodized to withstand oxidation and abrasion, this lightweight machined forged U shaped large capacity aluminum spool will allow you to propel your lure farther than the competition—and you’ll have a great degree control with less standing between you and the fish.

Zero-Reverse Bearing
The handle on your Super Duty Speed Spool® will only rotate forward for rock solid hook setting power. When you release the handle it will hold its position because of the Zero-Reverse one way clutch bearing, never losing an inch on your catch; an invaluable property to have when you’re pulling it in.

Full-Release Magnetic Control System (MCS)
In order to combat backlash your Super Duty Speed Spool® reel is furnished with an externally adjustable, full-release magnetic braking system. As the spool accelerates it experiences magnetic resistance, which can be controlled with a dial on the palm sideplate. A full-release magnetic brake has the ability to be backed far enough away from the spool to completely negate any effect on the acceleration of the spool.

Cast Control System
A second feature exists to prevent backlash, the Cast Control System. An adjustment knob is found next to the star drag. The function saddles the spool shaft with steady pressure in order to stabilize spool speed.

To calibrate the system reel your lure in until it rests on the tip of the rod, then tighten the knob until taut. Depress the thumb bar, and holding the rod horizontally loosen the knob slowly until the lure begins to descend. The spool should continue to spin after the lure contacts the ground, but should not complete more than one full rotation. If the spool does not continue to spin, the knob is too tight. If the spool completes more than one rotation, the knob is too loose. Repeat until you have achieved the desired results.

Bowed 95MM Aluminum Handle
The 95mm bowed aluminum handle will give you all the cranking power you need. The Lew’s® custom EVA handle knobs are an added bonus and will provide comfortable fit for all day fishing.

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Speed Spool Baitcast reels are designed to be Lighter, Faster and Stronger

Driven by innovation – Fueled with Passion

Feel the Difference!

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**Reel Specification**

<table>
<thead>
<tr>
<th>Model</th>
<th>Ball Bearing</th>
<th>Weight (oz.)</th>
<th>Braid Cap. (yd/160 lb)</th>
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<th>IPT</th>
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<tr>
<td>SD1H</td>
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**FEATURES:**

- One-piece aluminum frame and handle sideplate
- Carbon fiber drag system
- Magnetic Control System (MCS)
- Audible click aluminum spool tension adjustment knob
- 11-bearing system with stainless steel double shielded ball bearings and Zero-Reverse bearing
- Machined forged aluminum spool
- Extended 95mm bowed aluminum handle with Lew’s® custom SoftTouch handle knob

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**Bearing System**
Lew’s® Warrants its products to withstand normal use for the purpose designed and intended when manufactured for a period of one (1) year from the original retail sale date to the original retail consumer. Lew’s® will at its option repair or replace Lew’s® products when required for the warranty period and return the product to the owner at no additional cost to the owner.

Numerous products have been manufactured under variations of the Lew’s® name and under the Lew’s® Logo by multiple businesses over the past 50 years. This warranty is specifically for products manufactured on behalf of Lew’s® of Springfield, Missouri USA since January 1, 2010. Lew’s® products manufactured by or on behalf of other entities prior to January 1, 2010 are not covered by this warranty. In all circumstances, this Warranty is Limited in Value to the original retail value of the product and is limited to actual damage to the Lew’s® product and only the Lew’s® product. Loss of a product, and loss/damage of a product or parts due to the attempted repair or servicing of a Lew’s® product by any person or business other than Lew’s® or Lew’s® Authorized Warranty Service Agent, and damage caused by or resulting from abuse, misuse, lack of recommended maintenance, accident, acts of God, and shipping damages occurring in transit to Lew’s® or Lew’s® Authorized Agent are outside the scope of Lew’s® Limited Warranty and will be repaired through Lew’s® after warranty services at the expense of the consumer. Any products replaced by Lew’s® will be new or re-manufactured by a Lew’s® Authorized Agent with the same or next model upgrade product. Lew’s® will return warranted products to the consumer by reasonable means as determined by Lew’s®. Express or expedited services are the responsibility of the consumer as is sending the product to Lew’s® or Lew’s® Authorized Agent, for Warranty Service. Lew’s® and Lew’s® Service Agents as authorized by Lew’s® are the sole agents authorized to repair or replace Lew’s® products under the terms of this warranty. Only written changes by an officer of Lew’s® can alter the terms or conditions of this warranty.

This warranty gives you specific legal rights including additional rights extended by some states which do not allow certain exclusions and limitations. Any action brought against Lew’s® for the purpose of settling a warranty dispute shall be brought and litigated in the State of Missouri, County of Greene.
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For professional cleaning and maintenance, send your reel postage prepaid to:
Lew’s 3031 N. Martin Ave.
Springfield, MO 65803
Phone: 877-470-5397
FAX: 1-417-881-5387
lew.com

One Year Limited Warranty

One Year Limited Warranty

Maintenance and Care

When applying lubricant to your Speed Spool reel,
avoid using multi-purpose oil. Use lightweight oils
or greases made for fishing reels. Apply oil to all
bearings, the crankshaft and the worm gear. Apply
lubricant to the bushings, pinion gears, drive gears,
and crank gears.

After usage, your reel should be inspected for dirt
or sand and cleaned if excessive build-up
is present. If your reel has come in contact with
saltwater it is important to flush all parts with water,
dry and re-lubricate your reel. Through diligent
cleaning and maintenance your Lew’s® reel will
provide you with years of reliability and sound
performance.

To remove palming sideplate pull locking pin (63)
away from reel body.

Pull spring loaded locking pin (63).

To OPEN, rotate palming sideplate up.

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