Speed Spin reels are designed to be Lighter, Faster and Stronger

Driven by innovation – Fueled with Passion

Feel the Difference!

**Reel Specifications**

<table>
<thead>
<tr>
<th>Model</th>
<th>Weight (oz.)</th>
<th>Gear Ratio</th>
<th>Line Capacity</th>
<th>IPT</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACR10</td>
<td>8.4</td>
<td>6.2:1</td>
<td>120/6</td>
<td>30&quot;</td>
</tr>
<tr>
<td>ACR20</td>
<td>8.8</td>
<td>6.2:1</td>
<td>120/8</td>
<td>31&quot;</td>
</tr>
<tr>
<td>ACR30</td>
<td>9.2</td>
<td>6.2:1</td>
<td>145/10</td>
<td>32&quot;</td>
</tr>
<tr>
<td>ACR40</td>
<td>9.7</td>
<td>6.2:1</td>
<td>185/12</td>
<td>35&quot;</td>
</tr>
</tbody>
</table>

**FEATURES:**

- Rugged, lightweight aluminum body and sideplate
- Premium 10-bearing system with double shielded stainless steel bearings and Zero-Reverse one-way clutch bearing
- Lightweight anodized aluminum spool
- Lightweight high strength C40 Carbon skeletal rotor
- Oversized line roller to reduce line twist
- Aluminum handle with Lew’s® Performance handle knob
- Speed Lube™ for exceptional smoothness and uninterrupted performance in all weather conditions

**LASER® acr SPEED SPIN®**

**Maintenance and Care**

While applying lubricant to your Laser® ACR Speed Spin® reel, avoid using multi-purpose oil. Use lightweight silicone based oils or greases made for fishing reels. Apply oil to all bearings and the main shaft. Apply grease to the bushings, pinion gears and main gears.

After usage your reel should be inspected for dirt or sand and cleaned if excessive buildup is present. If your reel has come in contact with saltwater it is important to flush all parts with water, dry and re-lubricate your reel. Through diligent cleaning and maintenance your Lew’s® reel will provide you with years of reliability and sound performance.

**One Year Limited Warranty**

Lew’s® Warrants its products to withstand normal use for the purpose designed and intended when manufactured for a period of one (1) year from the original retail sale date to the original retail consumer. Lew’s® will at its option repair or replace Lew’s® products when required for the warranty period and return the product to the owner at no additional cost to the owner.

1Numerous products have been manufactured under variations of the Lew’s® name and under the Lew’s® Logo by multiple businesses over the past 50 years. This warranty is specifically for products manufactured on behalf of Lew’s® of Springfield, Missouri, USA since January 1, 2010. Lew’s® products manufactured by or on behalf of other entities prior to January 1, 2010 are not covered by this warranty. In all circumstances, this Warranty is Limited in Value to the original retail value of the product and is limited to actual damage to the Lew’s® product and only the Lew’s® product, 2Loss of a product, and loss/damage of a product or parts due to the attempted repair or servicing of a Lew’s® product by any person or business other than Lew’s® or Lew’s® Authorized Warranty Service Agent, and damage caused by or resulting from abuse, misuse, lack of recommended maintenance, accident, acts of God, and shipping damages occurring in transit to Lew’s® or Lew’s® Authorized Agent are outside the scope of Lew’s® Limited Warranty and will be repaired through Lew’s® after warranty services at the expense of the consumer. 3Any products replaced by Lew’s® will be new or remanufactured by a Lew’s® Authorized Agent with the same or next model upgrade product. 4Lew’s® will return warranted products to the consumer by reasonable means as determined by Lew’s®. 5Express or expedited services are the responsibility of the consumer as is sending the product to Lew’s® or Lew’s® Authorized Agent, for Warranty Service. Lew’s® and Lew’s® Service Agents as authorized by Lew’s® are the sole agents authorized to repair or replace Lew’s® products under the terms of this warranty. Only written changes by an officer of Lew’s® can alter the terms or conditions of this warranty.

This warranty gives you specific legal rights including additional rights extended by some states which do not allow certain exclusions and limitations. Any action brought against Lew’s® for the purpose of settling a warranty dispute shall be brought and litigated in the State of Missouri, County of Greene.
### ACR10, ACR20, ACR30, ACR40

**KEY NO.** | **PARTS NAME**
---|---
1 | BODY
1x | BODY ASSEMBLY
2 | BALL BEARING
3 | OSCILLATION GEAR
4 | SCREW
5 | SLIDE
6 | SCREW
7 | BALL BEARING
8 | OSCILLATION GEAR
9 | BALL BEARING
10 | BODY SIDE
10x | BODY SIDE ASSEMBLY
11 | SCREW
12 | BODY SIDE TRIM COVER
13 | BODY TRIM COVER
14 | KEYED WASHER
15 | SLIDE GUIDE PIN
16 | SCREW
17 | ANTI-REVERSE LEVER
18 | ANTI-REVERSE CAM
19 | MAIN SHAFT
20 | BALL BEARING
21 | PINION GEAR
22 | ONE-WAY CLUTCH BALL BEARING
23 | BUSHING
24 | SPRING
25 | SPRING
26 | SPRING-BALL BEARING
27 | ONE-WAY CLUTCH FIXED PLATE
28 | SCREW
29 | WASHER
30 | ROTOR
31 | ROTOR ASSEMBLY
32 | SCREW
33 | KICK LEVER
34 | SPRING
35 | BAIL ARM SUPPORT PIN
36 | BAIL ARM COVER
37 | SCREW
38 | SCREW
39 | BAIL ARM
40 | SCREW
41 | BALL BEARING
42 | LINE ROLLER
43 | BUSHING
44 | WASHER
45 | RING CLIPS
46 | WASHER
47 | ROTOR NUT
48 | WASHER
49 | CLICK GEAR
50 | BALL BEARING
51 | BUSHING
52 | BALL BEARING
53 | WASHER
54 | SPOOL
54x | SPOOL ASSEMBLY
55 | FELT WASHER
56 | KEYED WASHER
57 | FELT WASHER
58 | FELT WASHER
59 | FELT WASHER
60 | KEYED WASHER
61 | DRAG WASHER RETAINER
62 | DRAG KNOB
63 | HANDLE ASSEMBLY (ONE BB)
64 | HANDLE CAP